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### European Technical Assessment ETA-14/0372 of 27/02/2015

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:	fischer termoz CS 8
Product family to which the above construction product belongs:	Screwed-in plastic anchor for fixing of external thermal insulation composite systems with rendering in concrete, masonry, lightweight aggregate concrete and autoclaved aerated concrete
Manufacturer:	fischerwerke GmbH & Co. KG Klaus-Fischer-Straße 1 DE-72178 Waldachtal
Manufacturing plant:	fischerwerke
This European Technical Assessment contains:	21 pages including 16 annexes which form an integral part of the document
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:	Guideline for European technical approval of "Plastic anchors for fixing of external thermal insulation composite systems with rendering", ETAG 014, Edition February 2011, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.
This version replaces:	The ETA with the same number issued on 2015-01- 13

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#### II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

### 1 Technical description of product and intended use

#### Technical description of the product

The screwed-in anchor fischer termoz CS 8 for fixing of external thermal insulation composite systems (ETICS) consists of an anchor sleeve made of polypropylene with a diameter of 8 mm and an insulation plate made of glass-fiber reinforced polyamide with a diameter of 60 mm. The color of the anchor sleeve is grey. The special compound screw is made of galvanized steel and glass-fiber reinforced polyamide. The anchor is expanded by screwing the screw into the sleeve. It is possible to install the anchor flush or deep-mounted to the surface of the insulation.

The product description is given in Annex A.

## 2 Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B1 to B3

The provisions made in this European Technical Assessment are based on an assumed intended working life of the anchor of 25 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

## 3 Performance of the product and references to the methods used for its assessment

#### **3.1** Characteristics of product

#### Mechanical resistance and stability (BWR 1):

The essential characteristics regarding mechanical resistance and stability are included under the Basic Works Requirement Safety in use.

#### Safety in case of fire (BWR 2):

No Performance determined

#### Hygiene, health and the environment (BWR3):

The product does not contain/release dangerous substances specified in TR 034, dated March 2012.

Regarding the dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

#### Safety in use (BWR4):

The essential characteristics are detailed in the Annex from C1 to C4.

#### Sustainable use of natural resources (BWR7)

No performance determined

Other Basic Requirements are not relevant.

#### **General aspects**

The verification of durability is part of testing of the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.

#### 3.2 Methods of assessment

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirements 4 has been made in accordance with the Guideline for European Technical Assessment of "Plastic anchors for fixing of external thermal insulation composite systems with rendering", ETAG 014, Edition February 2011.

In addition to the specific clauses relating to dangerous substances contained in this European technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

### 4 Assessment and verification of constancy of performance (AVCP)

#### 4.1 AVCP system

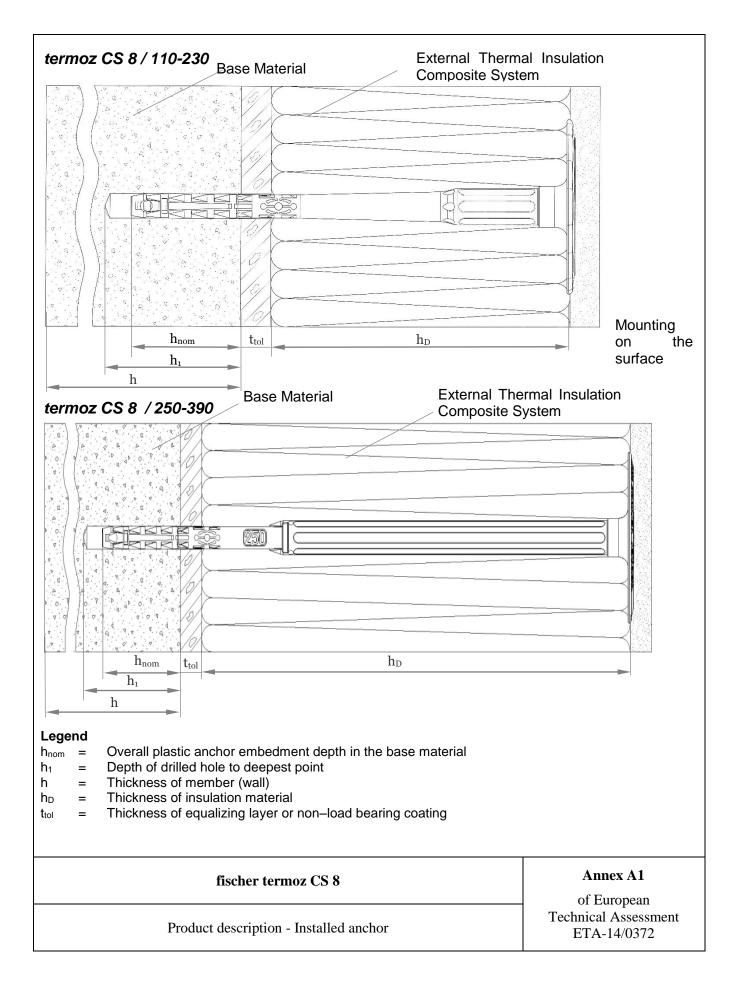
According to the decision 97/463/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 2+.

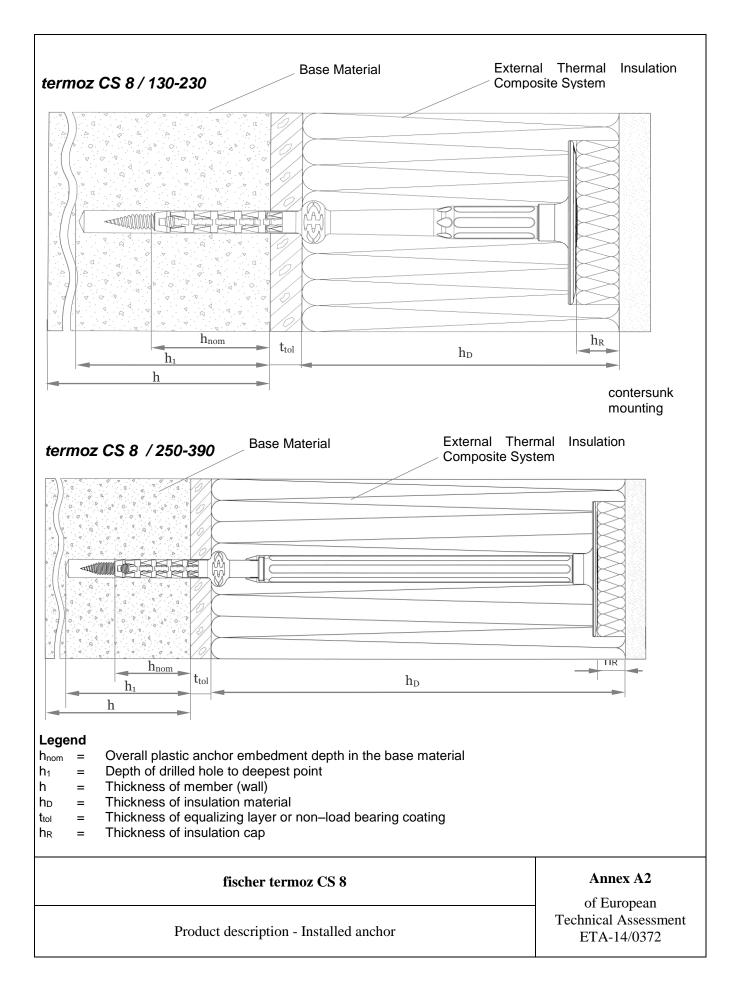
# 5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

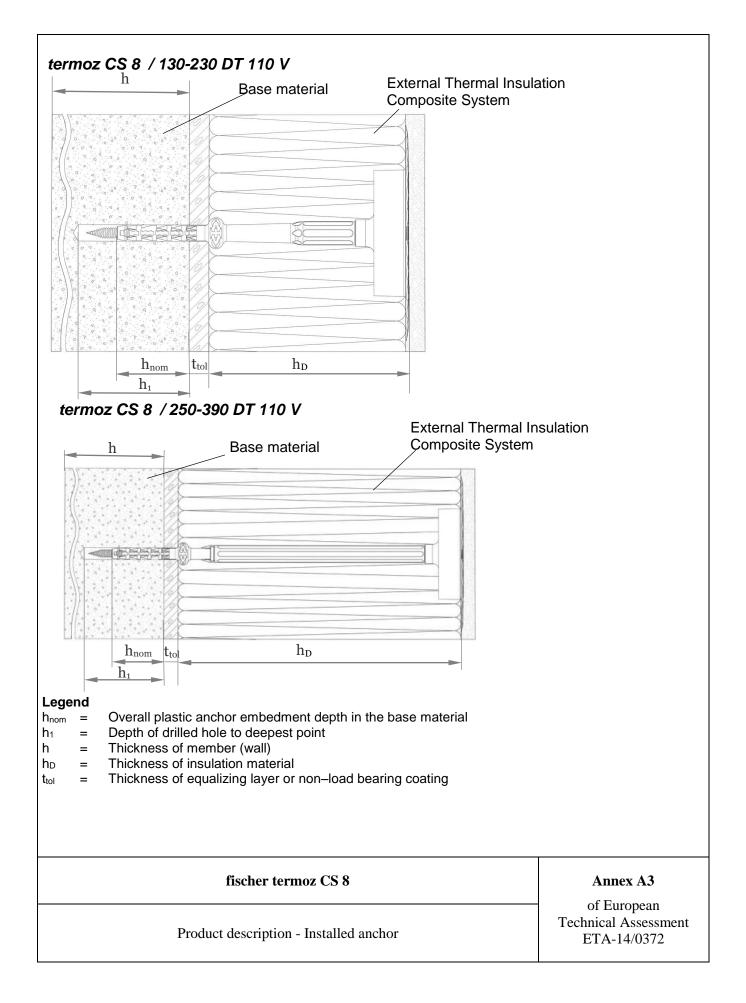
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark

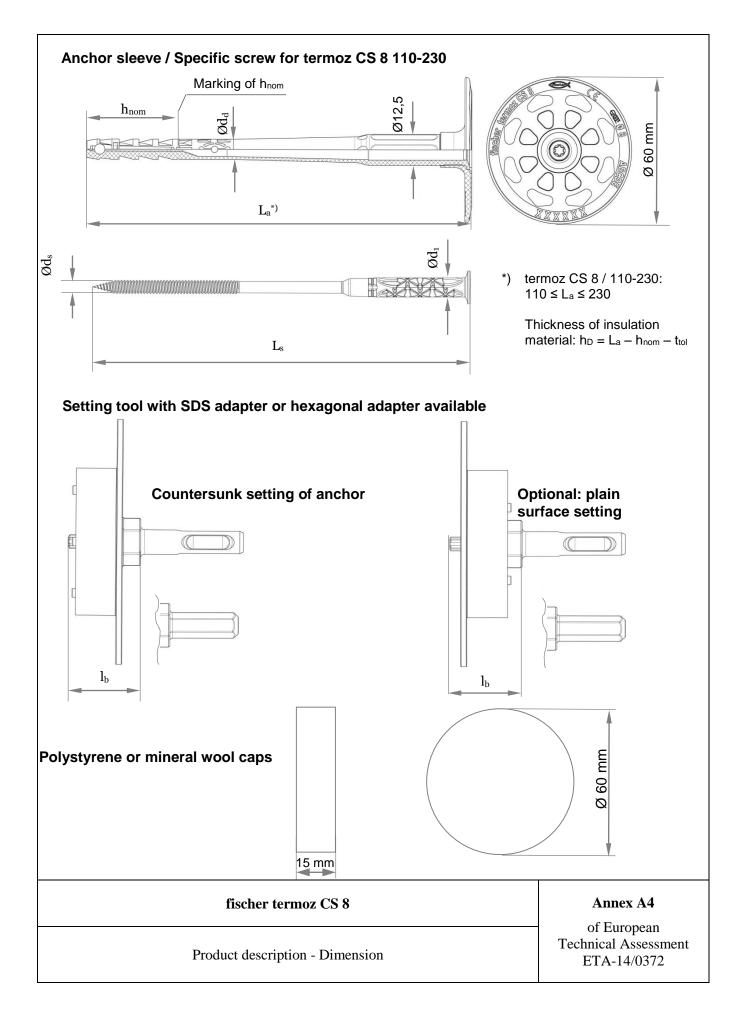
Issued in Copenhagen on 2015-02-27 by

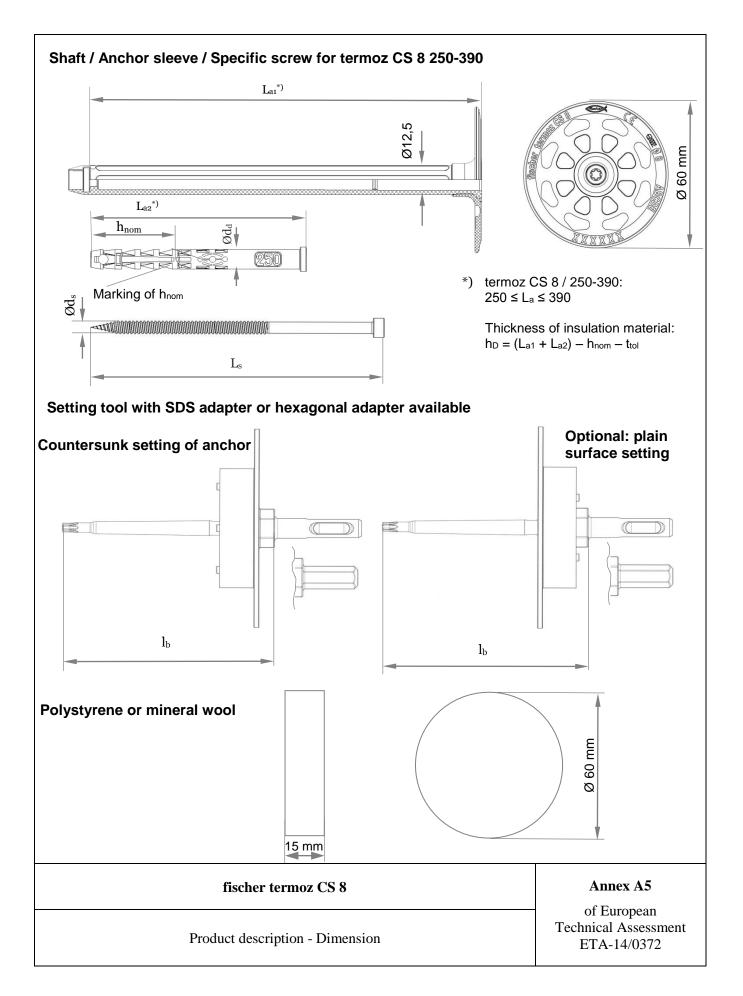
Thomas Bruun Managing Director, ETA-Danmark

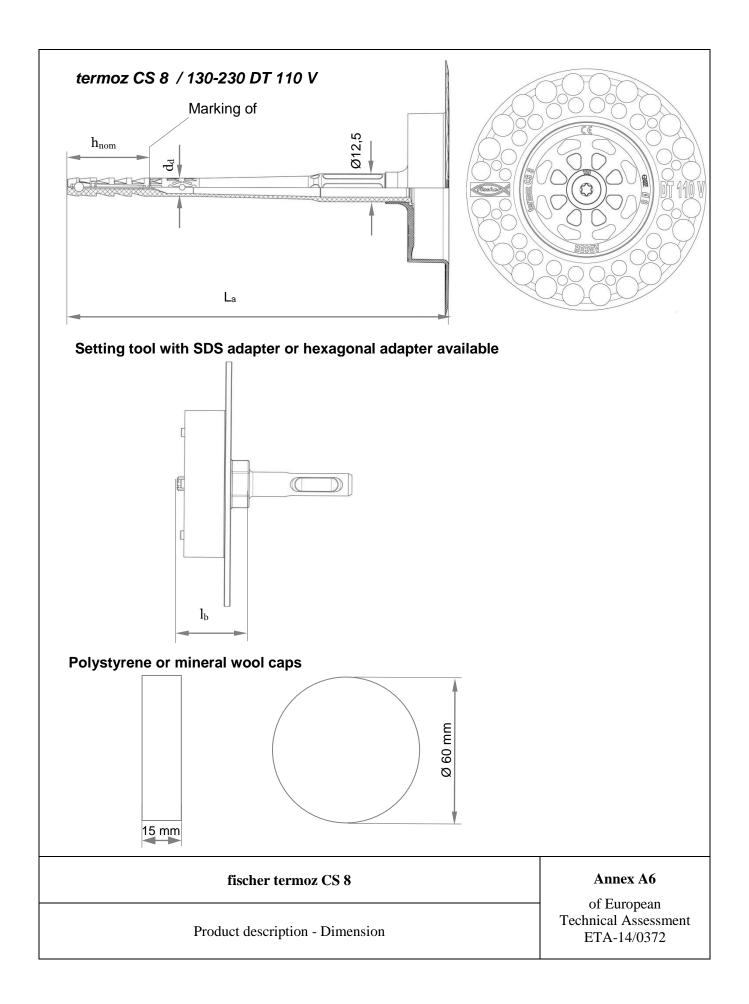












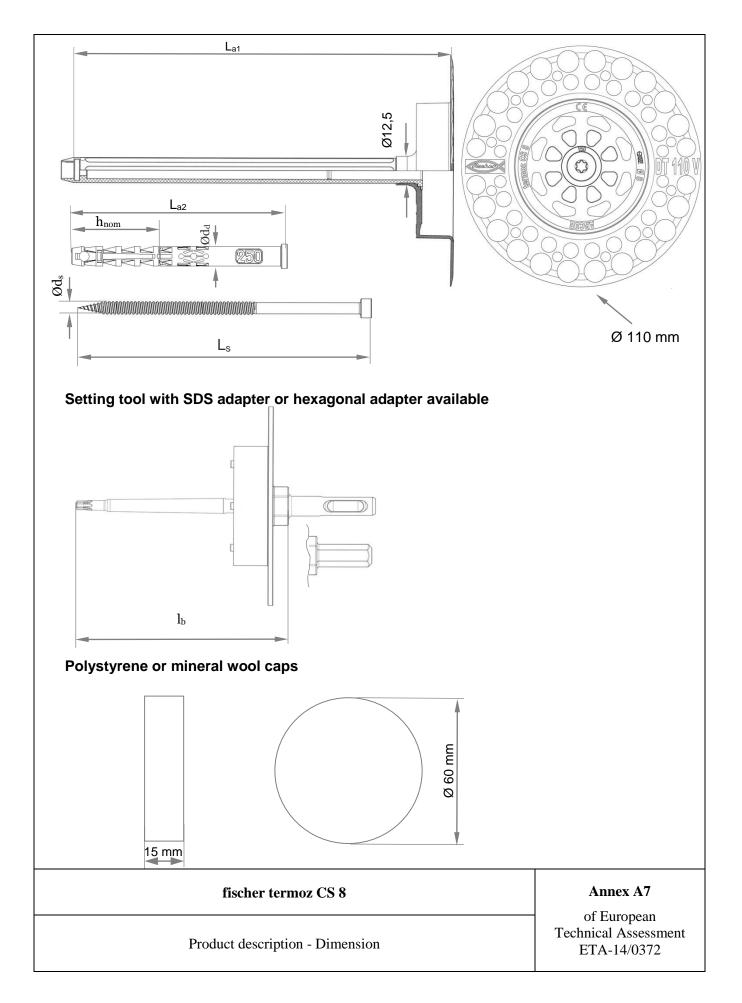


Table A1:	Slip-on r	olates.	diameters	and	material
		Jiaico,	alameters	ana	material

	Designation
Name and size of anchor	termoz CS 8
Example	fischer termoz CS 8 (optional) CE (optional) Ø 8 ABCDE (optional) and xxxxx additional marks possible

#### Table A2: Dimensions [mm]

Anchor type	Ancho	or sleeve	Sh	aft	Specific screw			Length c	of bits I <sub>b</sub>
	$ otin d_d $	h <sub>nom</sub>	La	(La1+La2)	Ø ds	ls	Ø d₁	l₀ [mm]	size
termoz CS 8 110-230	8	35	110-230	-	5,4	La	8	30	Т30
termoz CS 8 250-390	8	35	-	250-390	5,4	(L <sub>a1</sub> + L <sub>a2</sub> ) – 155mm	-	180	T25
termoz CS 8 Renovation type 250-310	8	35	-	250-310	5,4	(L <sub>a1</sub> + L <sub>a2</sub> ) – 75mm	-	100	T25

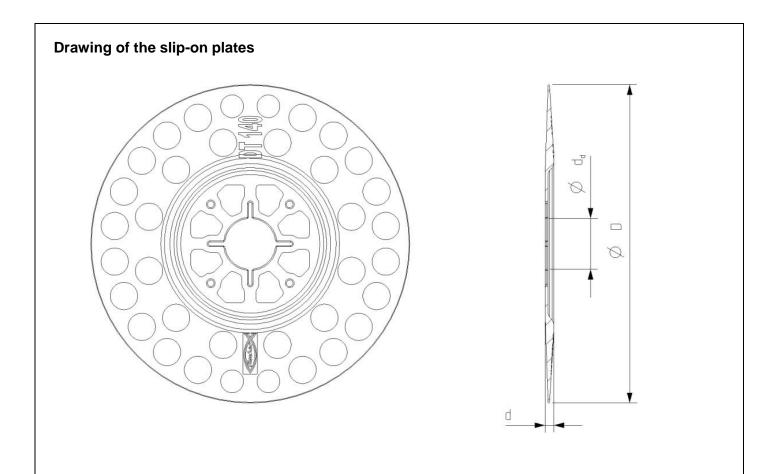
#### Table A3: Dimensions [mm]

Anchor type	Ancho	or sleeve	Sh	aft	Specific screw			Length of bits $I_{b}$	
	${\it Ø}  d_d$	$\mathbf{h}_{nom}$	La	(L <sub>a1</sub> +L <sub>a2</sub> )	$\text{Ø}  d_s$	ls	Ø d₁	l₀ [mm]	size
termoz CS 8 DT110 V 130-230	8	35	130-230	-	5,4	La	8	30	T30
termoz CS 8 DT110 V 250-390	8	35	-	250-390	5,4	(L <sub>a1</sub> + L <sub>a2</sub> ) – 155mm	-	180	T25
termoz CS 8 Renovation type DT110 V 250-310	8	35	-	250-310	5,4	(L <sub>a1</sub> + L <sub>a2</sub> ) – 75mm	-	100	T25

#### Table A4: Materials

Designation	Material
Anchor sleeve	PP colour: grey
Shaft (termoz CS 8 / 250-390)	PA6 GF colour: grey
Specific compound screw (termoz CS 8 / 110-230) or specific screw (termoz CS 8 / 250-390)	PA6 GF with Steel gal Zn A2G or A2F acc. to EN ISO 4042 Steel gal Zn A2G or A2F according to EN ISO 4042 or stainless steel 1.4362 duplex coating, 1.4401, 1.4571, 1.4529 acc. to EN 10088
Anchor plate	PA6 GF colour: grey, blue, green, orange, red, yellow

fischer termoz CS 8	Annex A8
Product description – Dimension and materials	of European Technical Assessment ETA-14/0372



#### Table A4: Slip-on plates, diameters and material

Slip-on plate	Ø D [mm]	Ø d <sub>d</sub> [mm]	d [mm]	Material
DT 90 / 110 / 140	90 / 110 / 140	22,5	3,9	PA 6 GF

#### fischer termoz CS 8

Annex A9

Product description – Slip-on plates combined with termoz CS 8

of European Technical Assessment ETA-14/0372

#### Specifications of intended use

#### Anchorages subject to:

• The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system.

#### **Base materials:**

- Normal weight concrete (use category A) according to Annex C1.
- Solid masonry (use category B), according to Annex C1.
- Hollow or perforated masonry (use category C), according to Annex C1 and C2.
- · Lightweight aggregate concrete (use category D), according to Annex C2
- Autoclaved aerated concrete (use category E), according to Annex C2
- For other base materials of the use categories A, B, C, D and E the characteristic resistance of the anchor may be determined by job site tests according to ETAG 014 Edition February 2011, Annex D.

#### **Temperature Range:**

• 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).

#### Design:

- The anchorages are designed in accordance with ETAG 014 Edition February 2011 under the responsibility of an engineer experienced in anchorages and masonry work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchors is indicated on the design drawings.
- Fasteners are only to be used for multiple fixings for non-structural applications, according to ETAG 014 Edition February 2011.

#### Installation:

- Drilling method according to Annex C1 and C2.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering  $\leq$  6 weeks.

#### fischer termoz CS 8

Annex B1

Intended use - Specifications

of European Technical Assessment ETA-14/0372

#### Table B1: Installation parameters for use categories A, B, C, D and E

Anahartuna			termo	z CS 8
Anchor type	Flush	Countersunk		
Nominal drill hole diameter	d₀	= [mm]	8	8
Cutting diameter of drill bit	d <sub>cut</sub>	≤ [mm]	8,45	8,45
Depth of drill hole to deepest point	h₁	≥ [mm]	45/55 <sup>*)</sup>	60/70 <sup>*)</sup>
Overall plastic anchor embedment depth in the base material	h <sub>nom</sub>	≥ [mm]	35/45 <sup>*)</sup>	35/45 <sup>*)</sup>

\*) only valid for weather shall acc. to Annex C1

#### Table B2: Installation parameters for cat. "C" only valid for tested masonry units (see Table C1 Annex 1)

Anakartura			termoz CS 8	
Anchor type	Flush	Countersunk		
Nominal drill hole diameter	do	= [mm]	8	8
Cutting diameter of drill bit	d <sub>cut</sub>	≤ [mm]	8,45	8,45
Depth of drill hole to deepest point	h <sub>1</sub>	≥ [mm]	35	50
Overall plastic anchor embedment depth in the base material	h <sub>nom</sub>	≥ [mm]	25	25

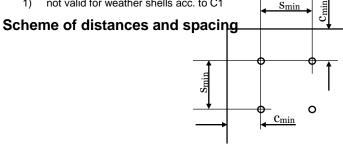
#### Table B3: Installation parameters alternative option for use category "E"

Anahartuna			termo	z CS 8
Anchor type			Flush	Countersunk
Nominal drill hole diameter	do	= [mm]	8	8
Cutting diameter of drill bit	d <sub>cut</sub>	≤ [mm]	8,45	8,45
Depth of drill hole to deepest point	h <sub>1</sub>	≥ [mm]	65	80
Overall plastic anchor embedment depth in the base material	h <sub>nom</sub>	≥ [mm]	55	55

#### Table B4: Anchor distances and dimensions of members

Anchor type		termoz CS 8
Minimum thickness of member	<b>h</b> ¹) ≥ [mi	n] <b>100</b>
Minimum spacing	s <sub>min</sub> = [mi	n] <b>100</b>
Minimum edge distance	c <sub>min</sub> = [mi	n] <b>100</b>

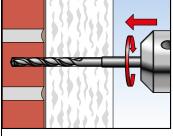
1) not valid for weather shells acc. to C1

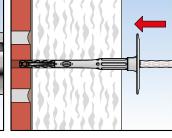


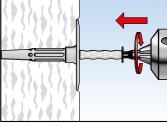
fischer termoz CS 8	Annex B2
Installation parameters for use categories	

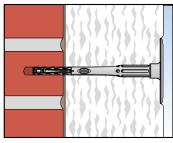
#### Installation instructions

#### Standard setting of anchor (plain surface)









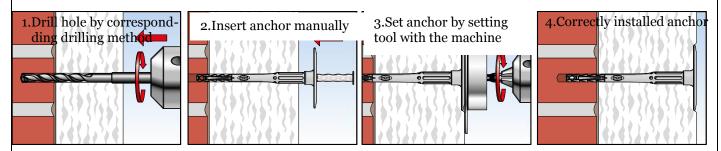
1.Drill hole by correspondding drilling method

2.Insert anchor manually

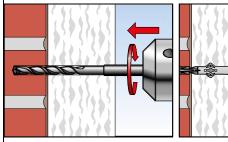
3.Set anchor by machine

4.Correctly installed anchor

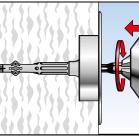
#### Setting of anchor (plain surface) by setting tool



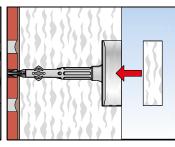
#### Setting of anchor (countersunk) by setting tool



1.Drill hole by correspondding drilling method

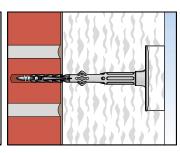


2.Insert anchor and set anchor by setting tool



3.Put on polystyrene or

mineral wool cap



4.Correctly installed anchor

fischer termoz CS 8Annex B3of EuropeanProcedureProcedureETA-14/0372

#### Table C1: Characteristic resistance to tension loads $N_{Rk}$ in concrete and masonry for a single anchor in kN

Base material	Bulk density class ρ [kg/dm <sup>3</sup> ]	Minimum compressive strength f <sub>b</sub> [N/mm <sup>2</sup> ]	Remarks	Drill mode <sup>1)</sup>	Characteristic resistance termoz CS 8 N <sub>Rk</sub> [kN]
Concrete ≥ C 12/15 and < C 50/60		_	EN 206-1:2000	Н	1,2
Concrete C50/60					1,5
Weather resistant concrete shell ≥C20/25	-	-	EN 206-1:2000 ; h≥ 42 mm	Н	1,2
Weather resistant concrete shell C 50/60	-	-	EN 206-1:2000 ; h≥ 42 mm	п	1,5
Solid Clay bricks e.g. acc. to DIN 105-100:2012-01, EN 771-1:2011, Mz	≥ 1,8	20	Cross section reduced up to 15% by perforation vertically to the resting area	Н	1,5
Calcium silicate solid bricks, e.g. acc. to		20	Cross section reduced up to 15% by perforation	н	1,5
DIN V 106:2005-10, EN 771-2:2011, KS	≥ 1,8	12	vertically to the resting area		0,9
Solid lightweight concrete block, e.g. acc. to DIN V 18152-100:2005-10 EN 771-3:2011 Vbl	≥ 1,4	8	Cross section reduced up to 15% by perforation vertically to the resting area	Н	0,5
Solid concrete block, e.g.		20	Cross section reduced up to 15% by perforation vertically to the resting area		1,2
DIN V 18152-100:2005-10 EN 771-3:2011, Vbn	≥ 2,0	12		Н	0,75
Vertically perforated clay bricks e.g. acc. to DIN	≥ 1,0	12	Cross section reduced between 15% and 50% by	5	0,6
105-100:2012-01, EN 771-1:2011, HLz	≥ 1,6	48	perforation vertically to the resting area. Exterior web thickness ≥ 12 mm	R	1,5
Hollow calcium silicate brick, acc. to		20	Cross section reduced between 15% and 50% by		0,9
DIN V 106:2005-10, EN 771-2:2011, KSL	≥ 1,4	12	perforation vertically to the resting area. Exterior web thickness ≥ 23 mm	Н	0,5
Partial safety factor	•	-		<b>ү</b> м <sup>2)</sup>	2,0

H = Hammer drilling, R = Rotary drilling
 In absence of other national regulations

Cat. "C" values valid for reduced anchorage depth 25mm

fischer termoz CS 8	Annex C1 of European
Intended use - Characteristic resistance of the anchor	Technical Assessment ETA-14/0372

Table C1:Char. resistance to tension loads  $N_{Rk}$  in masonry and aereated concrete for a single anchor in kN

Base material	Bulk density class ρ [kg/dm <sup>3</sup> ]	Minimum compressive strength f <sub>b</sub> [N/mm <sup>2</sup> ]	Remarks	Drill mode <sup>1)</sup>	Characteristic resistance termoz CS 8 N <sub>Rk</sub> [kN]
Hollow brick light-weight concrete, e.g. acc. to DIN V 18153-100: 2005- 10, EN 771-3:2011 Hbl	≥ 0,9	4	Exterior web thickness $\ge 20 \text{ mm}$	Н	0,5
Hollow brick		10			1,2
concrete, e.g. acc. to DIN V 18153-100: 2005- 10, EN 771-3:2011	≥ 1,2	8	Exterior web thickness ≥ 38 mm		0,9
		6		Н	0,75
Hbn		4			0,5
Lightweight Aggregate Concrete ≥ LAC 6	≥ 0,9	6	DIN EN 1520	Н	0,75
Autoclaved aerated concrete blocks, e.g. AAC acc. to DIN V 4165-100:2005-10, EN 771-4 h <sub>nom</sub> = 35mm					0,3
Autoclaved aerated concrete blocks, e.g. AAC acc. to DIN V 4165-100:2005-10, EN 771-4 h <sub>nom</sub> = 55mm	≥ 0,50	4	DIN V 4165-100	R	0,6
Partial safety factor				<b>ү</b> м <sup>2)</sup>	2,0

H = Hammer drilling, R = Rotary drilling
 In absence of other national regulations

Cat "C" = values valid for reduced anchorage depth 25 mm

	1
	Annex C2 of European
Performance - Characteristic resistance of the anchor	Technical Assessment ETA-14/0372

Anchor type	Thickness of insulation material h <sub>D</sub> [mm]	Point thermal transmittance χ [W/K]
termoz CS 8 / 110 – 230	60 - 80	0,001
flush mounted	100 - 180	0,002
termoz CS 8 / 250 – 390 flush mounted	200 - max.	0,001
termoz CS 8 / 250 - 310*)	200 - 220	0,001
flush mounted	240 - 260	0,002
termoz CS 8 / 110 – 230	80 - 120	0,001
countersunk mounted	140 – 180	0,002
termoz CS 8 / 250 – 390 countersunk mounted	200 – max.	0,001
termoz CS 8 / 250 – 310 countersunk mounted*)	200 - 260	0,001

\*) Renovation type

#### Table C3: Plate stiffness acc. to EOTA Technical Report TR 026:2007-06

Anchor type	Max. size of the anchor plate [mm]	Load resistance of the anchor plate [kN]	Plate stiffness [kN/mm]
termoz CS 8	60	1,7	0,6

#### **Table C4: Displacements**

Base material	Tension load F <sub>Rd</sub> [kN]	Displacements δ <sub>m</sub> [mm]
Concrete ≥ C12/15 (EN 206-1:2000)	0,40	< 0,3
Concrete C50/60 (EN 206-1:2000)	0,50	< 0,3
Weather resistant concrete shell $\geq$ C20/C25 (EN 206-1:2000)	0,40	< 0,4
Weather resistant concrete shell C50/60 (EN 206 1:2000)	0,50	< 0,4
Clay brick DIN 105-100:2012-01, EN 771-1:2011, Mz 20	0,50	< 0,3
Calcium silicate solid bricks DIN V 106:2005-10 EN 771-2 :2011,KS 20	0,50	- 0.2
Calcium silicate solid bricks DIN V 106:2005-10 EN 771-2 :2011,KS 12	0,30	< 0,3
Solid lightweight concrete block DIN V 18152-100:2005-10 EN 771-3 :2011,Vbl 8	0,17	< 0,2

fischer termoz CS 8	Annex C3 of European
Performance - Point thermal transmittance, plate stiffness and displacements	Technical Assessment ETA-14/0372

#### **Table C4.1: Displacements**

Base material	Tension load F <sub>Rd</sub> [kN]	Displacements δ <sub>m</sub> [mm]	
Solid concrete block DIN V 18152-100:2005-10 EN 771-3:2011,Vbn 20	0,40	- 0.2	
Solid concrete block DIN V 18152-100:2005-10 EN 771-3:2011,Vbn 12	0,25	< 0,3	
Vertically perforated clay brick DIN 105-100:2012-01 EN 771-1:2011,HIz 12	0,20	< 0,2	
Vertically perforated clay brick DIN 105-100:2012-01 EN 771-1:2011,HIz 48	0,50	< 0,3	
Hollow calcium silicate brick DIN V 106:2005-10 EN 771-2:2011, KSL 20	0,30	.0.2	
Hollow calcium silicate brick DIN V 106:2005-10 EN 771-2:2011, KSL 12	0,17	< 0,2	
Hollow brick light-weight concrete DIN V 18153-100: 2005-10 EN 771-3:2011, Hbl 4	0,17	< 0,1	
Hollow brick concrete DIN V 18153-100: 2005-10 EN 771-3:2011, Hbn 10	0,40		
Hollow brick concrete DIN V 18153-100: 2005-10 EN 771-3:2011, Hbn 8	0,30	- 0.2	
Hollow brick concrete DIN V 18153-100: 2005-10 EN 771-3:2011, Hbn 6	0,25	< 0,2	
Hollow brick concrete DIN V 18153-100: 2005-10 EN 771-3:2011, Hbn 4	0,17		
Lightweight Aggregate Concrete $\geq$ LAC 6 DIN EN 1520	0,25	< 0,2	
Autoclaved aerated concrete blocks DIN V 4165-100:2005-10 EN 771-4, AAC 4, h <sub>nom</sub> = 35 mm	0,10	< 0,1	
Autoclaved aerated concrete blocks DIN V 4165-100:2005-10 EN 771-4, AAC 4, h <sub>nom</sub> = 55 mm	0,20	< 0,1	

fischer termoz CS 8

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Performance - Displacements